



Hammer®

B3

Saws & Spindle Shapers –
the professional 2-in-1 solution

For the professional, discerning user



Solid wood



Panel material



In choosing the B3, you are opting for a saw-spindle shaper in a class of its own!

The quick and comfortable change-over between functions, the precise settings, the amazing specification included in the comfort package, the tiltable spindle shaper and precise cuts with the Hammer format sliding table: This is how we define the performance, for the professional, demanding woodworker.

Hammer®

Variations

Models & Your Advantages



B3 basic

- » Cutting length: 31.5"
- » Cutting width: 27.55"
- » Cutting height 4.05"
- » Table opening 7.08"
- » Spindle shaper fence for tools Ø max. 8.66"
- » MF spindle system (optional)



B3 winner

- » Cutting length: 51.18 - 80.70"
- » 31.5" rip capacity
- » Cutting height 4.05"
- » Table opening 7.08"
- » Spindle shaper fence for tools Ø max. 8.66"
- » MF spindle system (optional)



B3 winner comfort

- » Cutting length: 80.70"
- » 31.5" rip capacity
- » Cutting height 4.05"
- » Table opening 7.08"
- » Spindle shaper fence for tools Ø max. 8.66"
- » MF spindle system (optional)



B3 perform

- » Cutting length: 98.42"
- » 31.5" rip capacity
- » Cutting height 4.05"
- » Table opening 7.08"
- » Spindle shaper fence for tools Ø max. 8.66"
- » MF spindle system (optional)



The most important highlights at a glance



The aluminum sliding table, the heart of every panel saw

The aluminum sliding table gives the precision from the first cut. Guaranteed Hammer stability and precision: the strong ribbed, milled and anodised aluminum hollow-chamber profile of the sliding table in combination with the high quality guiding system ensures maximum accuracy and precision!



Circular saw blade and shaper spindle tiltable from 90°-45°



MF Spindle shaft quick change system

Without losing any settings, just a few turns of your hand allows you to swap spindles of varying diameters.



Hammer – Decision making reliability for many years to come

Durability, functionality and reliability made in Austria – Hammer woodworking machines are top-quality products from Felder. Since 1997, Hammer has been producing high-quality yet affordable woodworking machines for the skilled trades and crafts. The models have been specifically designed for this customer group and are available in the basic, winner and perform configuration, offering price optimized solutions for every requirement. Decades of experience building machines,

Austrian craftsmanship, strict quality standards and tried and tested Felder system solutions, guarantee excellent woodworking machines, the best operating results and customer satisfaction for years to come. From the passionate woodworker to the business user with high demands, with machines from Hammer you are guaranteed reliability and precise woodworking.

... why you should decide on a Hammer machine now:

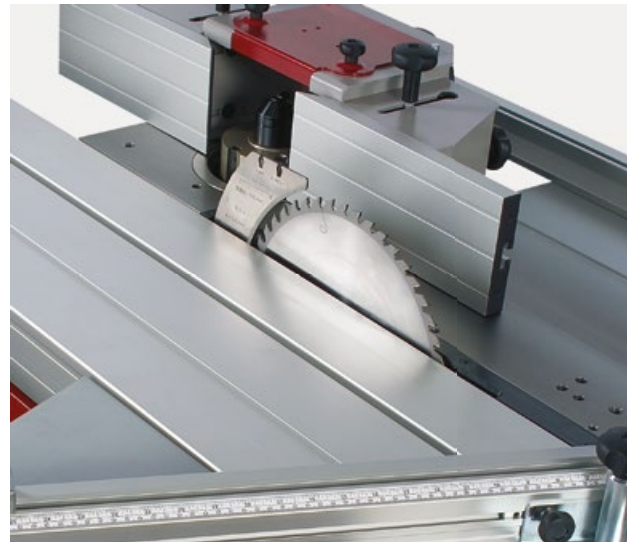
- » Excellent value for money
- » Decision making reliability for many years to come
- » State of the art machine technology
- » Solid cast iron tables and units
- » High quality, unique detail solutions as part of the standard package
- » Top quality manufacturing with strict quality guidelines
- » User friendly
- » Classic design
- » Quality and precision from AUSTRIA
- » Compact functionality
- » Mobile as an option
- » Minimal space requirement
- » Quickest changeover times

Details that convince



Outrigger table

The solid outrigger table with enlarged support surface and generously dimensioned telescopic crosscut fence enables you to precisely perform panel cuts, format cuts and cross cuts of unlimited workpiece dimensions.



The Hammer saw/spindle table, made from solid cast iron

Totally vibration-free and therefore absolutely precise when sawing and moulding - the saw/spindle table made from solid cast iron has strong ribbing and is completely torsion-resistant. The table opening of 7.08" diameter makes it possible to use large diameter tools below the table surface level.



As and when required: Adapt the table size to the workpiece dimensions

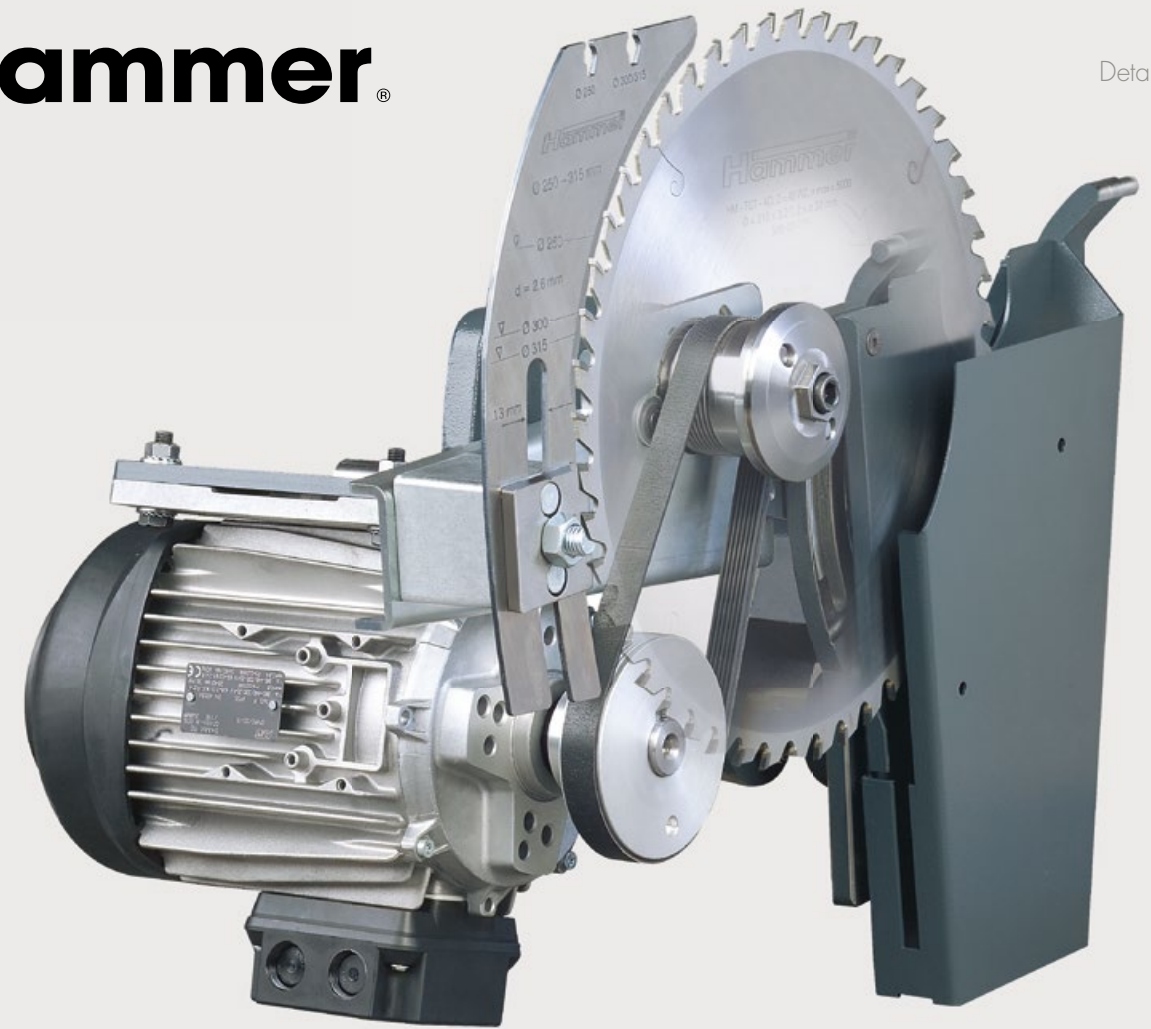
Processing long and heavy workpieces without assistance – no problem with a Hammer! The Hammer table extension system, which has been tried and tested worldwide a thousand times over, allows you to assemble table extensions without tools in just a few steps. The support surface can be extended by 400 or 7.08" on each side of the working table. This means an extension of your table length by up to 63"!



Stability and operating smoothness – the Hammer spindle shaper unit

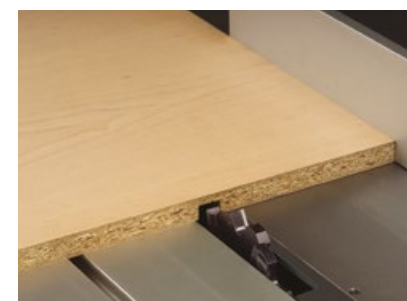
High precision with standard moulding work or use of heavy tools – The Hammer spindle shaper unit guarantees extreme smoothness and precision. The spindle diameter is 1.18". The ergonomically laid out operating elements and the smooth tool change convinces with every application, day after day. Four well spaced, selectable speeds, 3000/6000/8000 and 10,000 rpm, cover the optimum speeds of various different spindle tool diameters. An important detail is standard with Hammer: the forward and reverse run of the spindle for your safety when moulding.

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Stable-compact-precise, the Hammer saw aggregate

The Hammer saw aggregate impresses with smoothness, precision and extreme user friendliness. The large cutting height of 4.05" leaves nothing to be desired. Saw blades with up to 12.40" diameter can be lowered completely below the level of the saw table. The saw blade is simple to access and can be changed with ease.



Grooving, slot and tenoning with the saw

Every hammer panel saw can be equipped with a preparation for the use of specialised dado tooling. The dado tool can be fitted to the saw arbour and makes it possible to make various width grooves, tenons and slots of between 0.31" and 0.76" in width.



Scoring unit for laminated workpieces

The scoring unit ensures chip free cuts in laminated workpieces. The cutting width of the two part scoring blade can be adjusted accurately to the tooth width of the main saw blade using a ring set. The drive of the scoring blade is done mechanically, with it rotating in the opposite direction to the main saw blade.



Saw blade tilt 90°-45°

The continuously variable tilt range between 90° and 45° ensures precise mitre cuts. End stops at the 90° and 45° position ensure the exact positioning of the settings. A large scale allows precise positioning and easy read-out of the corresponding values.

**Rip Fence (basic)**

The cutting width on the saw table can be adjusted to any position between 0 and 27.55". The scale that is integrated into the rail ensures the exact setting of the aluminum rip fence to the position required. The aluminum fence can be positioned in any position along the cutting direction – when processing long workpieces you get a better feed of the workpiece and ensure a high processing precision. When carrying out angled cuts with a tilted saw blade it is possible to move the fence from the horizontal to the flat position. The narrow fence edge then enables the rip cutting of very thin workpieces. An even more precise, tenth of a millimeter accurate setting of the aluminum rip fence can be achieved with the optional Hammer fine adjustment.

**Rip fence on the saw table (winner)**

The cutting width on the saw table can be continuously adjusted to any position between 0 and 7.08" (0–49.21"). The scale that is integrated into the rail ensures the exact setting of the aluminum rip fence to the position required. The aluminum fence can be positioned in any position along the cutting direction - when processing long workpieces you get a better feed of the workpiece and ensure a high processing precision. When carrying out angled cuts with a tilted saw blade it is possible to move the fence from the horizontal to the flat position. The narrow fence edge then enables the rip cutting of very thin workpieces. An even more precise, tenth of a millimeter accurate setting of the aluminum rip fence can be achieved with the optional Hammer fine adjustment.

**Industrial Saw Rip Fence (option)**

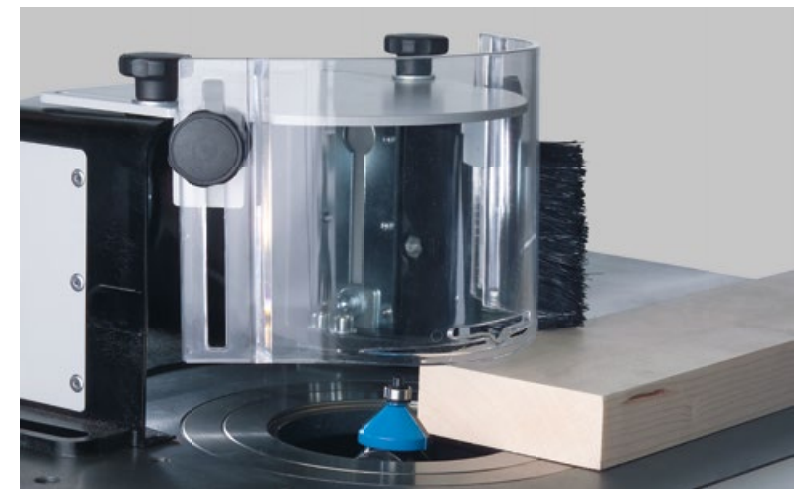
The professional rip fence, which runs on a chrome-plated round steel guiding bar, is extremely smooth and easy to operate. Precise settings with quick and fine adjustment.

**Shaper spindle**

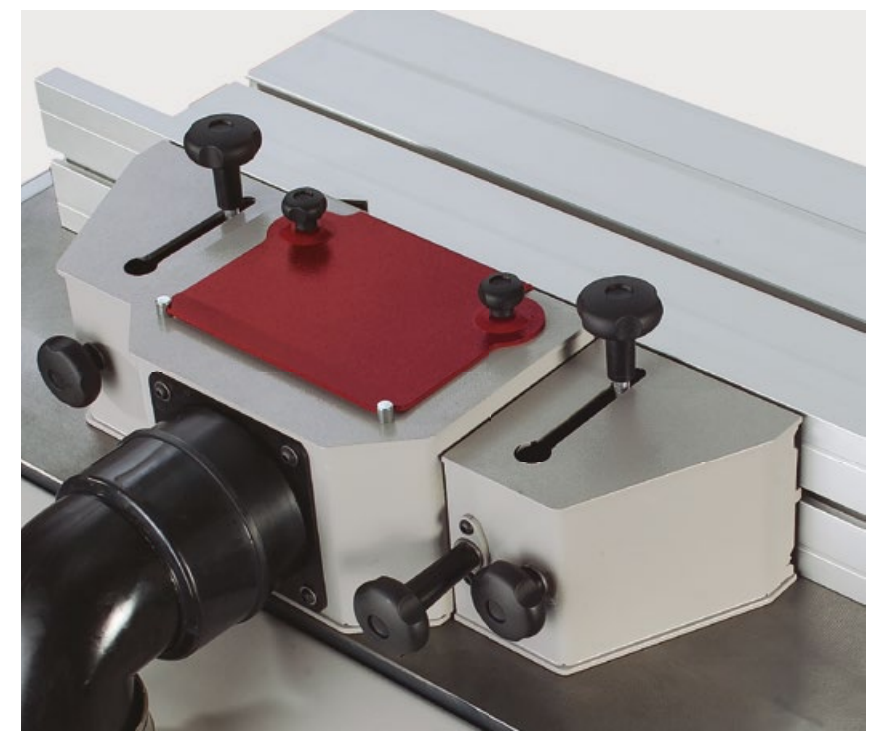
The standard: Shaper spindle-Ø 1.18" for standard moulding tools. Ideal for all "classic" moulding work. The high-performance milling spindle guarantees excellent results at every angle regardless of the material.

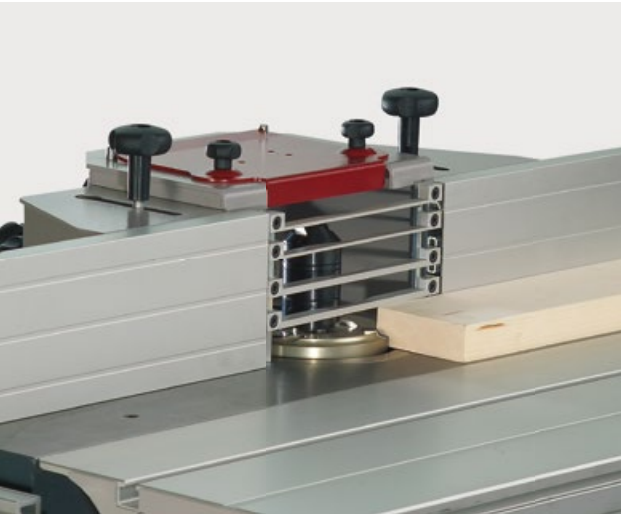
**MF Spindle shaft quick change system**

Without losing any settings, just a few turns of your hand allows you to swap spindles of varying diameters.

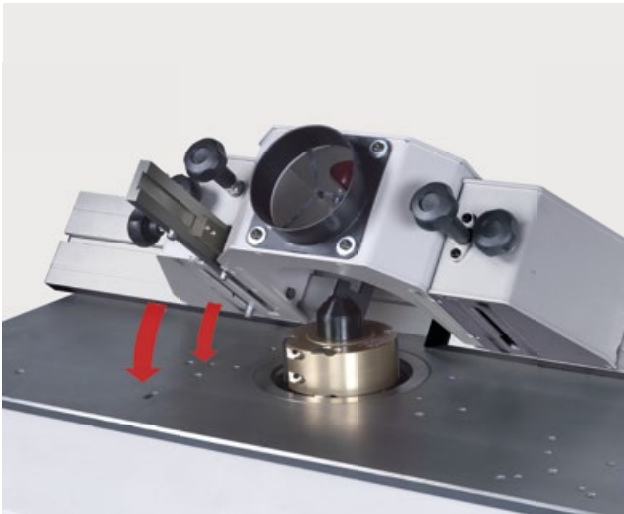
**Spindle fence: simple handling, maximum safety and precision**

The Hammer spindle fence is suitable for tools with a diameter up to 8.66". Both of the anodized aluminum fences can be easily set to the spindle shaper tool diameter being used. The adjustment for the depth of cut when moulding can be made on the outfeed fence plate with a range of –5 mm to +25 mm. The extraction connection diameter for the chip extraction on the fence is 4.72". As an option, safety bars can be fitted into the aluminum fence for a continuous surface support and offer even more safety when moulding.

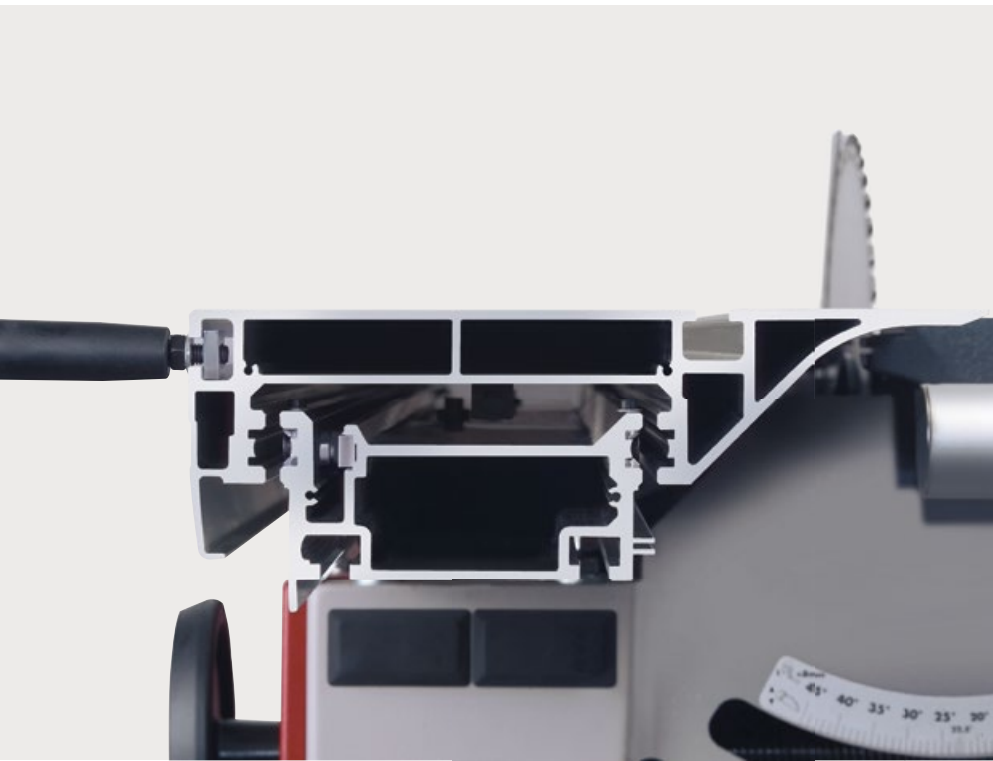




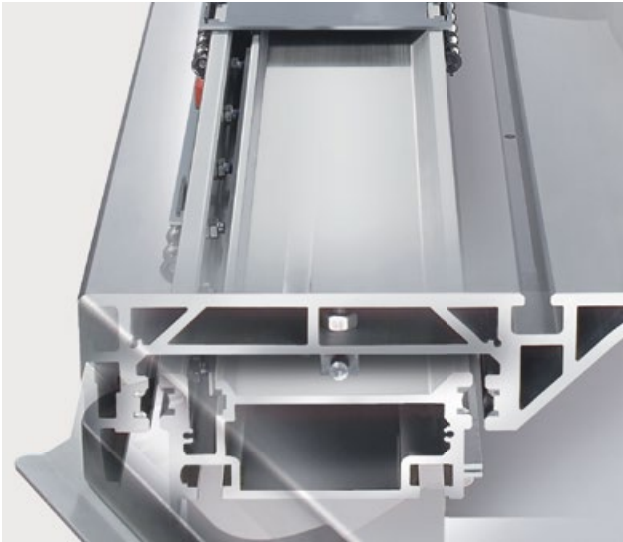
Safety Bar Guides
The safety bar guides, great for “end-grain” work (optional).



The MULTI-fine adjustment system
Professional equipment: spindle fence “220” for max. tool Ø of 8.66” , MULTI adjustment system for spindle fence “220” for parallel alignment and quick adjustment.



The aluminum sliding table, panel saw
The aluminum sliding table gives the precision from the first cut. Guaranteed Hammer stability and precision: the strong ribbed, milled and anodised aluminum hollow-chamber profile of the sliding table in combination with the high quality guiding system ensures maximum accuracy and precision!



Format sliding table
The “perform models” are constructed for maximum load bearing capacity and equipped with an industrial sliding table. The smooth precision guiding system guarantees absolute precision when cross cutting, rip cutting and formatting.



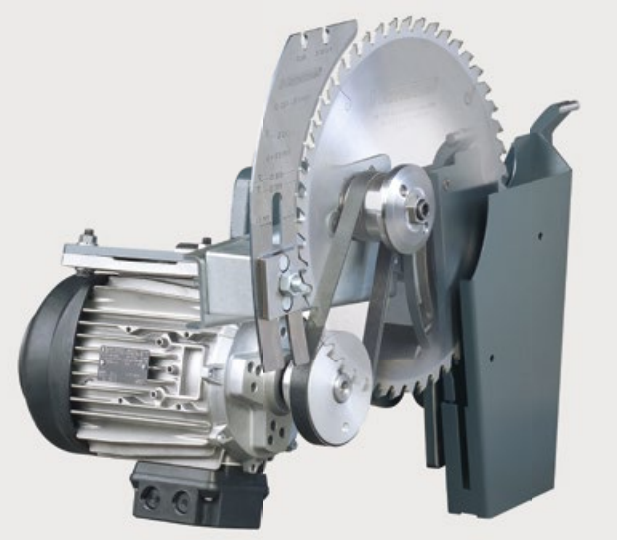
Outrigger table for heavy workpieces
The outrigger table provides additional surface support and precision when processing large dimensioned and heavy workpieces. In combination with a 900 or 1300 aluminum crosscut fence and the crosscut extension your Hammer with outrigger table becomes a complete, large panel saw.



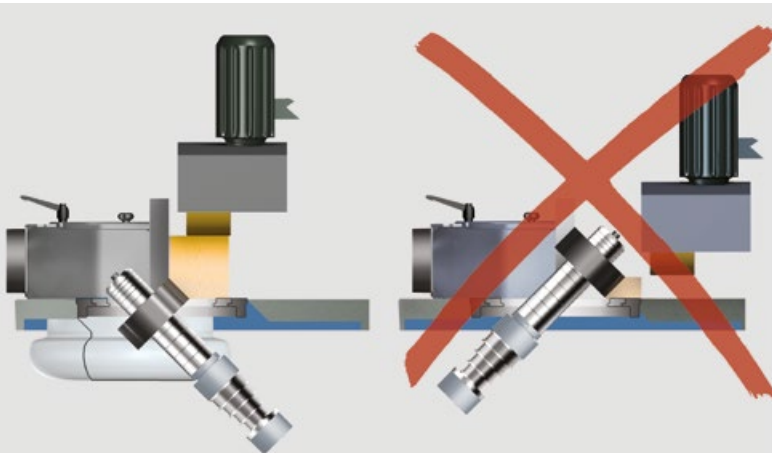
Locking pin
Angles at 5 degree intervals and at 22.5° can be cut with the help of the index locating pins.



Crosscut fence for precise mitre cuts
Adjustable to any position between +45° and -45°, the crosscut fence ensures precise angled and mitre cuts. A scale integrated into the aluminum sliding table makes it easy to set precisely. The end stop for the 90° position guarantees absolute precision with repeat settings. The scale on the 35.43” long aluminum crosscut fence is angled towards the operator and makes it easy to comfortably read the exact setting. In combination with the crosscut stop with integrated magnifying glass, highly precise settings and as such absolutely exact results are guaranteed.



Strong motors – Optimal power transmission
The power transmission of the motor power to the saw arbor or shaper spindle is achieved using large dimensioned Poly-V belts and counter surface. The surface area which is increased due to the V shape of the drive belt on the pulley increases the grip and ensures an almost perfect transmission of power from the motor to the saw arbor and shaper spindle.



The Felder rearward tilting Spindle is the correct way for easy and safe operation:

- » Working safely
- » Suitable for any workpiece size
- » Problem-free power feeder application
- » Impeccable workpiece finish
- » Optimal chip removal



Minimal space requirement – mobile in every workshop
Hammer woodworking machines are an absolute spacial wonder. The efficient machine design of a Hammer means that space can be found in even the smallest of workshops. As an option a rolling carriage can be fitted to every Hammer, offering mobility and freeing up additional space.



Technical specifications

Electrics		B3 basic	B3 winner	B3 winner comfort	B3 perform
001	3x 400 V motor voltage	S	S	S	S
002	3x 230 V motor voltage	-	O	O	W
003	1x 230 V motor voltage, motor power 4.0 HP (3.0 kW) S6/40%	O	O	O	O
004	50 Hz motor frequency	S	S	S	S
005	60 Hz motor frequency	W	W	W	W
007	Motor power 4.0 HP (3.0 kW) S6/40%	S	S	S	-
008	Motor power 5.5 HP (4.0 kW) S6/40 %	-	O	O	S
11	Forward and reverse run	S	S	S	S
Saw Unit					
74	Mechanically driven scoring unit Ø 3.15"	O	O	O	O
75	Electrically driven scoring unit, motor power 1.0 HP (0.75 kW)	-	-	-	O
76	Variable rip capacity	0–27.55"	0–7.08"	0–7.08"	0–7.08"
77	Variable rip capacity 49.21"	-	O	O	O
78	Rip capacity 7.08" with full table width	-	O	O	O
82	Dado capability for tooling up to ¾" (19.5 mm) width	O	O	O	O
83	Rip fence basic	S	-	-	-
84	Rip fence winner with round guiding bar	-	S	S	S
85	Fine adjustment of the rip fence winner/basic	O	O	O	S
86	Professional machine cast saw fence, cutting width 7.08"	-	O	O	O
87	Professional machine cast saw fence, cutting width 49.21"	-	O	-	O
88	Fine adjustment of the professional rip fence	-	O	O	O
-	Main saw blade Ø 250–315 mm, saw blade rotation speed 4800 rpm	S	S	S	S
-	Saw/spindle shaper table	33.85 x 11.81"	37.4 x 15.15"	37.4 x 15.15"	37.4 x 15.15"
-	Saw blade tilt 90°– 45°, max. cutting height 103 mm	S	S	S	S
Spindle shaper unit and spindle fence					
100	Shaper spindle -Ø 1.18", 3.93" useable height 3.93" maximum above table operating height	S	S	S	S
101	MF spindle system – Changeable Ø 1.18" spindle shaft, 3.93" useable height	O	O	O	O
102	MF spindle system – Changeable Ø 1.26" spindle shaft, 3.93" useable height	O	O	O	O
103	MF spindle system – Changeable Ø 35 mm spindle shaft, 3.93" useable height	O	O	O	O
104	MF spindle system – Changeable Ø 1¼" spindle shaft, 3.93" useable height	O	O	O	O
105	MF spindle system – Changeable Ø 1.96" spindle shaft, 3.93" useable height	O	O	O	O
108	MF spindle system – Changeable spindle shaft with collet chuck	O	O	O	O
113	MULTI fine adjustment system with 17.71" fence plates	O	O	O	O
-	Speed 3000/6000/8000/10,000 rpm	S	S	S	S
-	Spindle fence 220 for tool Ø max. 8.66"	S	S	S	S
-	Shaper spindle 90° with height adjustment at the front of the machine	S	-	-	-
-	Spindle shaper tiltable 90°–45°, with scale	-	S	S	S
-	Max. tool diameter that can be lowered below the table at 90°	7" (13.15")	7" (13.15")	7" (13.15")	7" (13.15")

Anodised sliding table		B3 basic	B3 winner	B3 winner comfort	B3 perform
130	Format sliding table 31.5", cutting length 34.05"*	S	-	-	-
131	Format sliding table 49.21", cutting length 51.18"*	O	S	-	-
132	Format sliding table 78.74", cutting length 80.70" mm	-	O	S	
133	Format sliding table 98.42", cutting length 98.42", edging shoe*	-	-	-	S
Outrigger tables and crosscut fences					
160	1100 outrigger table	-	O	S	-
161	Outrigger table 1250	-	-	-	S
163	Mitre index system for the outrigger table (#160/161)	-	O	S	O
164	35.43" crosscut fence for all sliding table lengths	S	S	O	O
165	29.52" telescopic extension for the crosscut fence (#164)	O	O	O	O
166	51.18" crosscut fence for the 1100 outrigger table (#160)	-	O	-	-
168	51.18" outrigger crosscut fence instead of 35.43" (#160)	-	O	S	-
169	102.36" crosscut fence for the 1250 outrigger table	-	-	-	S
Weight					
-	Weight kg (with standard configuration) net/gross	350	400	400	570

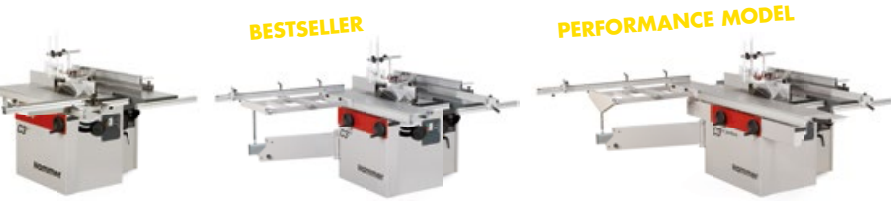
Important accessories					
-	01.1.200 – Digital indicator clock with 0.1 mm resolution, counting clockwise. Inclination 2mm/2° (for moulding unit)	O	O	O	O
210	Rolling carriage without lifting bar	O	O	O	O
211	Lifting bar	O	O	O	O
212	Tilt away device for power feeders	O	O	O	O
221	Transport preparation for overseas transport	O	O	O	O
223	Heat treated pallet in accordance with IPPC regulations	W	W	W	W
-	.SET-HA20-1 – SET: Display clock with system handwheel - (for saw unit)	O	O	O	O

Product range

Combination Machines
C3 31



Combination Machines
C3 41



Saw-Spindle
Shapers B3



Jointer-Planers A3



Circular Saws
& Sliding Table
Panel Saws
K3, K4



F3 Spindle
Shaper



CNC Portal
Milling Machines
HNC

NEW

NEW



Edge sanders



Bandsaws



Air filter dust
extractor



Hammer®

Hammer **Affordable functionality and reliability**

Since 1997 the Felder Group has been producing high quality yet affordable woodworking machines with the Hammer brand for do-it-yourselfers and small businesses. Robust, durable, space-saving and precise in its operation. Quality products that simply make woodworking fun.

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