

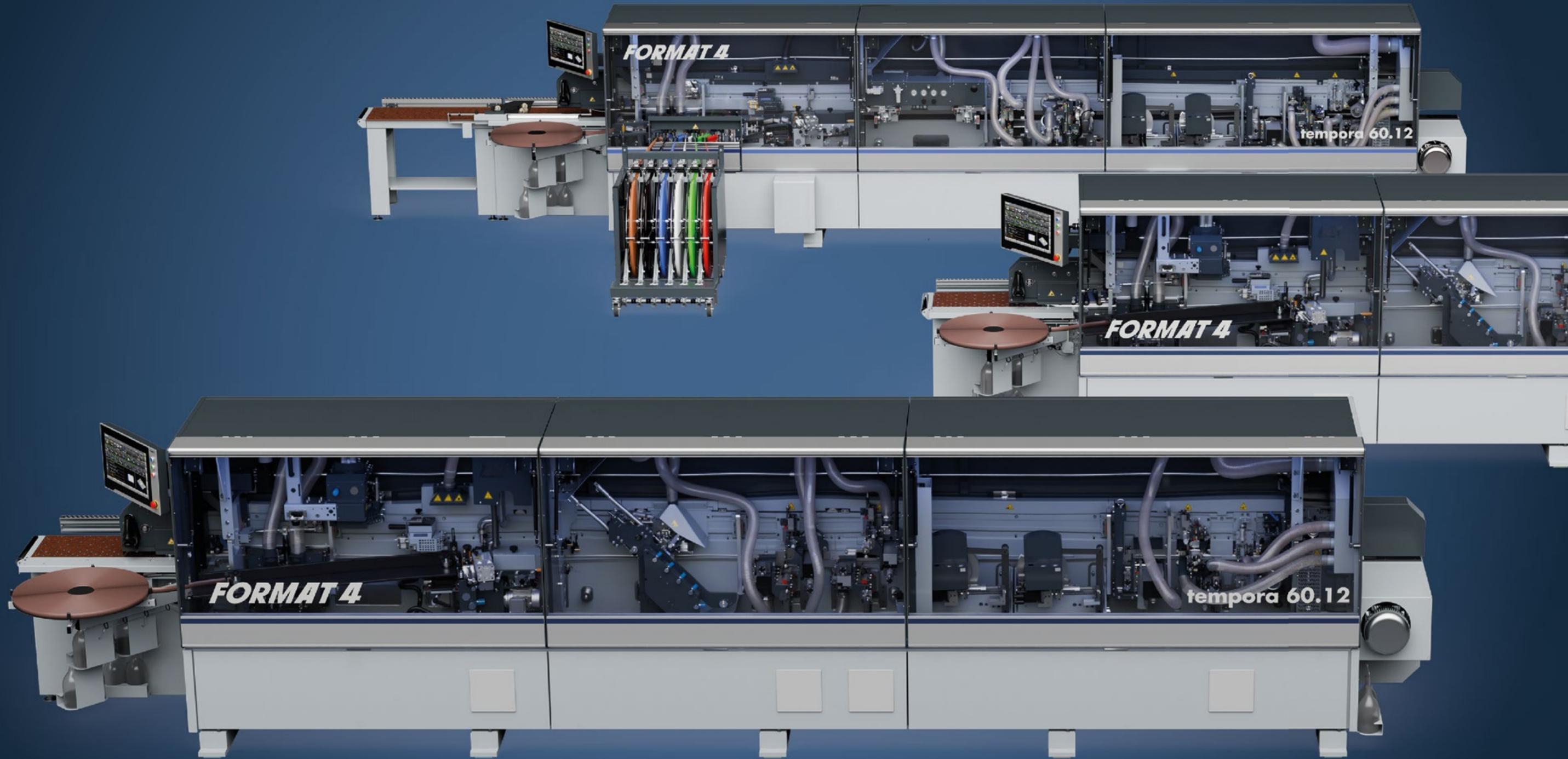
FORMAT 4®

tempora F1000

SOLID. FAST. PRECISE.



FORMAT 4®



tempora F1000

Solid. Fast. Precise.



Panel material



VIDEO



fg.am/tempora-f1000

The new Format4 tempora F1000 sets new standards in the field of comprehensive edge processing and combines exceptional durability, precision and efficiency to ensure maximum performance.

Thanks to its length, stability and large dimensioned machine frame, this machine ensures exceptionally smooth running of all units and guarantees the highest level of adjustment precision and maximum service life - even and especially when working in multi-shift operation.

The F1000 is equipped with a belt infeed on the top pressure beam to ensure careful material handling of surface-sensitive materials. Compared to a pressure roller infeed, the belt infeed provides uniform pressure distribution over the entire length of the workpiece, guaranteeing more precise machining results and minimising cleaning effort by eliminating abrasion and dust.

The pre milling unit impresses with its powerful motors and automatic, centric adjustment to the workpiece height, which prevents wear on one side and significantly extends the service life of the milling cutters.

The top-mounted glue pot ensures faster heat-up and the integrated drain function makes cleaning much easier.

The all-new, completely redesigned corner rounding unit with CNC-controlled positioning axes delivers even more precise results, minimising maintenance and increases efficiency. The patented multi-radius milling blades ensure a uniform edge radius even with thin edges.

The F1000 equipment packages Classic, Professional and Performance offer targeted customisation to meet your individual operational requirements. Opt now for a Format4 machine – You will be impressed!

FORMAT 4®

Variations

Models & Your Advantages



tempora F1000 classic

- » Installation length: 8000 mm
- » Edge thickness 0.4–12 mm
- » Workpiece height 8–60mm
- » Feed speed: 12 & 20 m/min
- » Top-mounted application-controlled glue pot
- » Automation: e-motion
- » Corner rounding unit (CNC controlled)
- » Complete edge processing
- » Top pressure belt
- » End trimming unit 45°
- » Premilling unit "classic" (optional)
- » Multifunction milling unit classic
- » Radius scraping unit classic



tempora F1000 professional

- » Installation length: 8000 mm
- » Edge thickness 0.4–12 mm
- » Workpiece height 8–60mm
- » Feed speed: 12 & 20 m/min
- » Top-mounted application-controlled glue pot
- » Automation: e-motion
- » Corner rounding unit (CNC controlled)
- » Complete edge processing
- » Top pressure belt
- » End trimming unit 45°
- » Premilling unit "professional"
- » Multifunction trimming unit "professional"
- » Radius scraping unit "professional"



tempora F1000 performance

- » Installation length: 8000 mm
- » Edge thickness 0.4–12 mm
- » Workpiece height 8–60mm
- » Feed speed: 12–25 m/min
- » Top-mounted application-controlled glue pot
- » Automation: e-motion
- » Corner rounding unit (CNC controlled)
- » Complete edge processing
- » Top pressure belt
- » Premilling unit "professional"
- » Multifunction trimming unit "professional"
- » Radius scraping unit "professional"
- » Twin-engine linear end trimming unit

FORMAT4 Premium Machines for Premium Requirements

- » Constantly high performance in industrial continuous operation
- » Customer specific optimised production solutions
- » Solid design with premium components
- » Wide range of configuration packages with high-tech solutions
- » Complete engineering precision
- » Premium user comfort
- » Award winning design
- » Quality and precision from AUSTRIA
- » Uncompromising productivity
- » Perfect service package before, during and after the purchase
- » Tailor made financing solutions

The most important highlights at a glance



18" smartouch control system with e-motion

The 18" smartouch control unit with network connection reduces manual settings to a minimum and enables fast, simple and intuitive selection and control of the units as well as complete monitoring of all machine functions directly from the screen.

The features of the smartouch include:

- » Unlimited memory for user-defined edge programs
- » Maintenance plan, odometer for total meters of material used
- » Simple, self-explanatory representation of all units and functions
- » Selection of the units and precise fine adjustment of the motorized positioning-controlled units (adjustment accuracy 1/100 mm directly from the control panel)
- » Glue temperature setting and automatic temperature reduction of the glue whilst in standby mode



Strength & Stability

The F1000, which is 3 m longer and almost twice as heavy (compared to the tempora F800), impresses with its solid and stable frame construction. It is this machine frame which guarantees precision and perfect results.

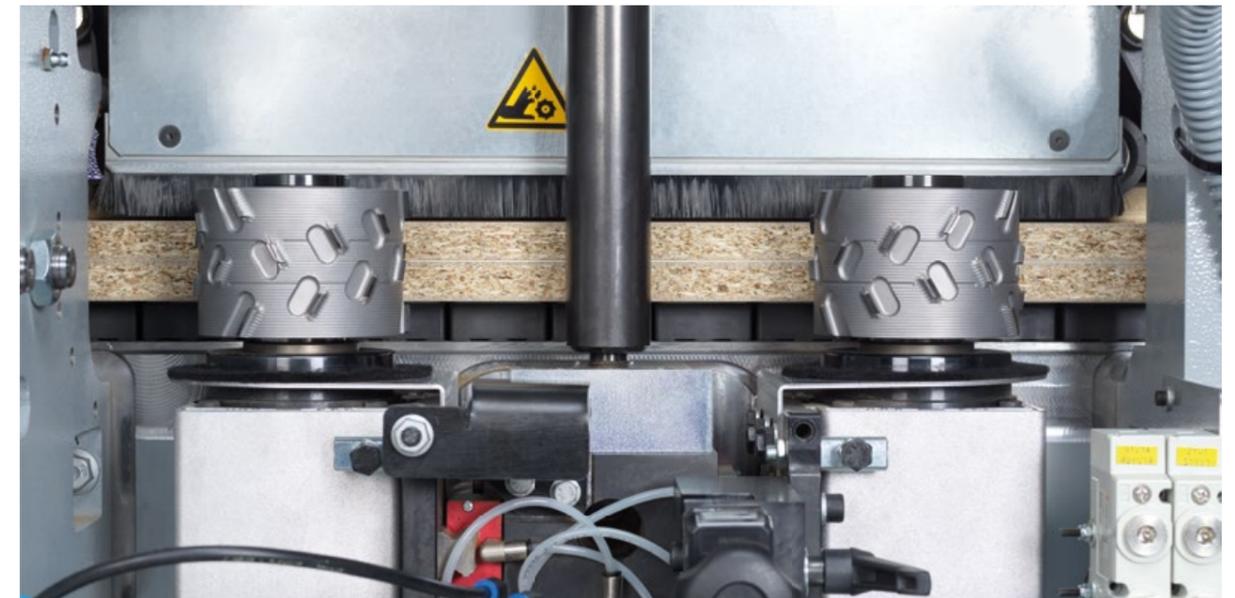
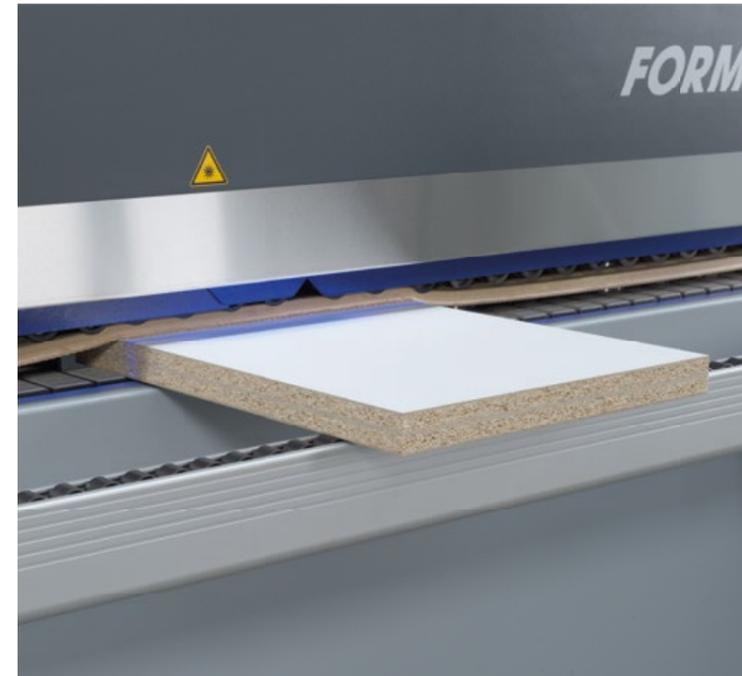
In addition, the longer stabilization zones between the units ensure that the machine runs more smoothly.

This ensures even greater repeatability and a longer service life of the units.

Upper pressure bar incl. belt feed drive e-motion

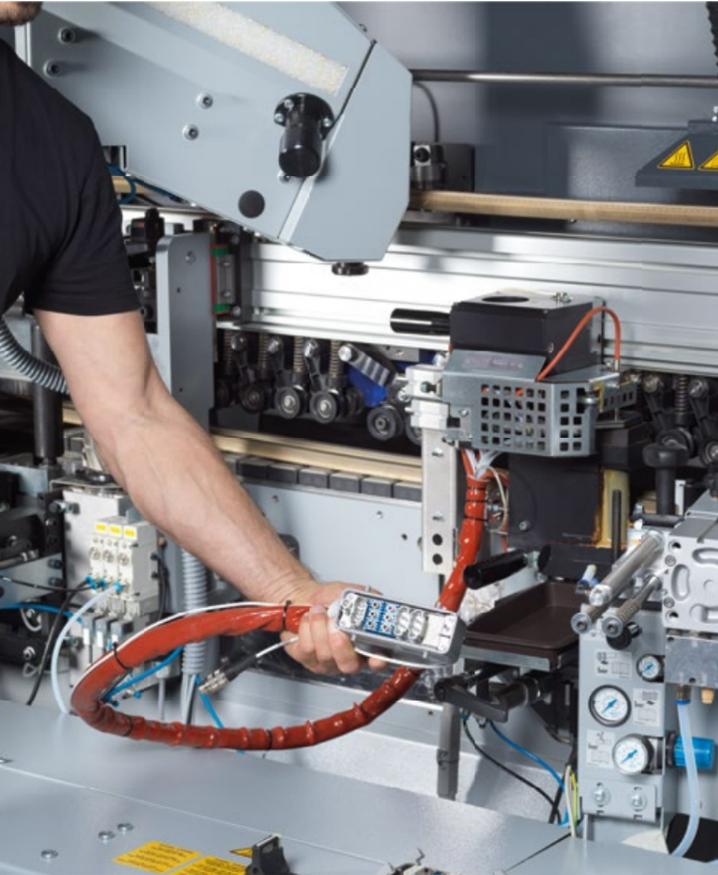
The upper pressure bar of the tempora F1000 is made of an aluminum torsion-resistant tension profile and thus ensures a uniform pressure distribution on the workpiece. The motorised workpiece height adjustment (8–60 mm) is controlled precisely via the e-motion control.

The overhead conveyor belt protects the material by moving the workpiece more gently through the machine and at the same time minimizes the cleaning effort on finished workpieces, since there is no abrasion from pressure rollers, which would normally be installed. The workpiece distance control system with signal light guarantees reliable control.



Centric Premilling Unit

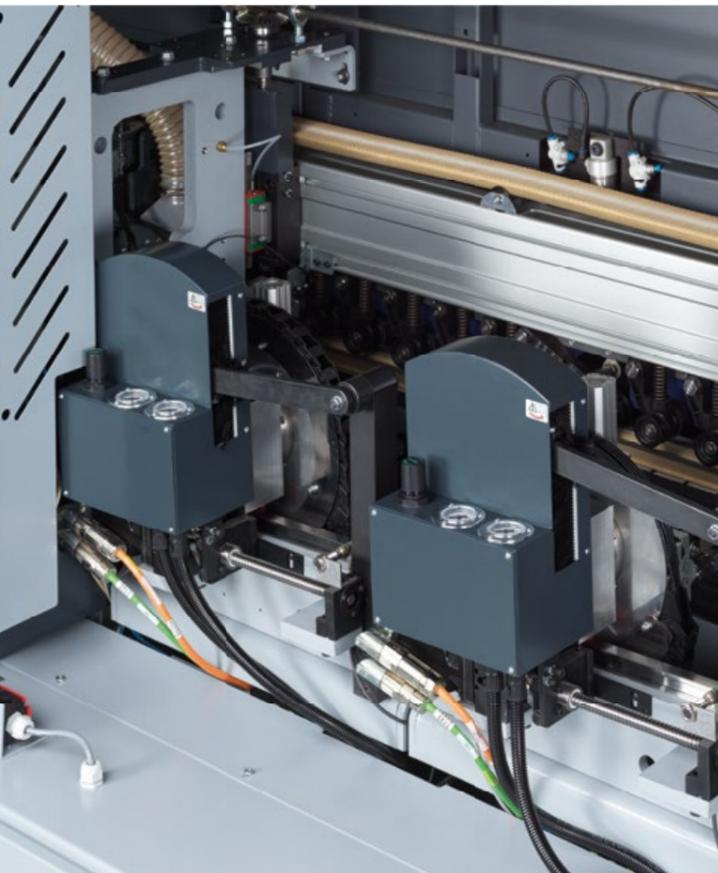
The premilling unit of the tempora F1000 is equipped with two powerful motors (3.7 kW, 12,000 rpm each) and uses two diamond jointing cutters (D=100 mm, H=49 mm) for precise and consistent processing. The unit aligns itself centrically to the height of the workpiece, which prevents one-sided wear and extends the service life of the cutters. The cutters can be used in both synchronized and counter-rotation mode, which makes spare parts management easier. The cutter height and depth are adjusted manually using digital meters, and linear guides guarantee maximum precision and durability.



Top-mounted, controlled glue pot incl. cleaning function

The top-mounted glue pot of the tempora F1000 features a Teflon coating and a capacity of 0.6 kg for the processing of EVA, PO and PUR hotmelt glues. The glue is applied with great precision using a finely adjustable, textured glue roller which operates in an application-controlled manner. A synchronized and counter-rotation function cleans the glue roller during processing to prevent streaking.

The quick-change system complete with a convenient plug as well as integrated rinsing and cleaning function, including a silicone drip tray, ensures easy handling and maintenance. The heating cartridge monitoring system also ensures consistent performance and quality.



2-motor corner rounding unit

The corner rounding unit of the tempora F1000 offers excellent precision and flexibility, even when it comes to soft and postforming workpieces. Equipped with two independent motors each running at 12,000 rpm, it enables the processing of face and longitudinal edges with an edge thickness between 0.4–3.0 mm and workpiece height of between 10–60 mm. Thanks to the patented multi-radius cutters based on R=2 mm and four servo axes for motor-driven positioning and fine adjustment in 0.01 mm increments, perfect results are guaranteed.

A pneumatic coupling and uncoupling function as well as high precision linear guides ensure a long service life and maximum accuracy. The control of the corner rounding unit is done via the control panel - with the choice as to which corners are to be rounded (only on the front side of the workpiece, only the rear, or the front and rear).

FORMAT 4®

Details



Chain feed with 12 + 20 m/min or 12–25 m/min

The chain feed of the tempora F1000 offers feed speeds from 12 + 20 m/min (classic/professional) or 12–25 m/min (performance) and ensures an optimum hold of the workpiece thanks to the rubber support pads. A quick-change system makes it easy to replace the pads. Automatic lubrication of the guiding tracks ensures smooth operation of the F1000. The round and flat shaft guides ensure that the workpieces are guided straight through the machine without tilting.



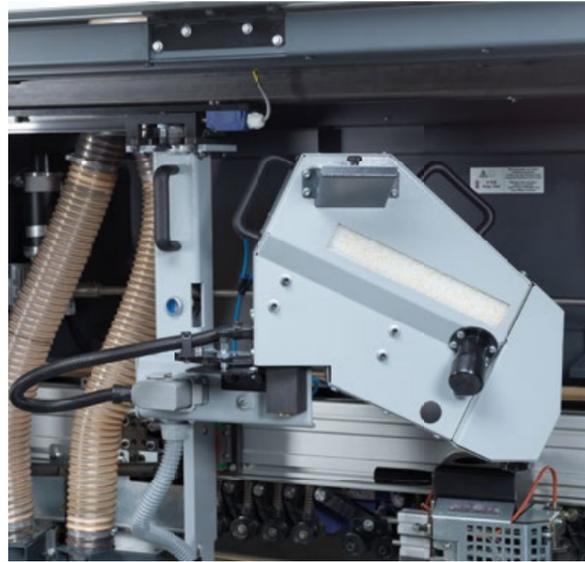
Workpiece feed & infeed guide e-motion

The workpiece feed of the tempora F1000 is equipped with an e-motion feed guide which enables a variable chip removal from 0–3 mm. Thanks to the electrical position control, chip removal is conveniently adjusted using the smarttouch display, where it is also shown. For greater convenience, the chip removal can be automatically linked to the edge thickness to ensure seamless adjustment to different processing requirements.



Air cushion table for easy and gentle material handling

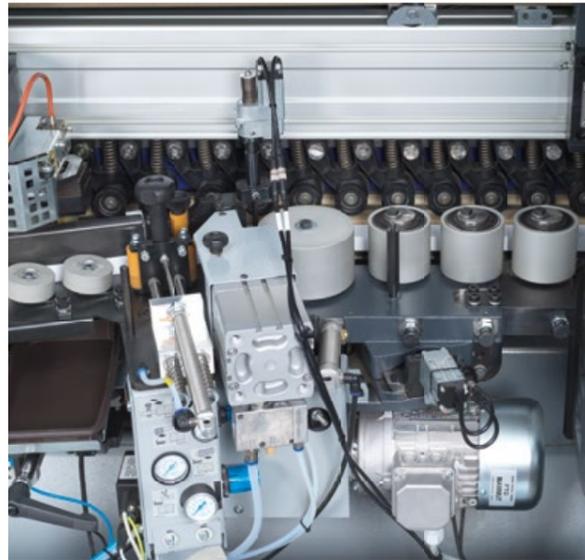
Easy and careful handling of large-size and surface-sensitive workpieces. Placed directly on the machine's infeed ruler and equipped with powerful blower motor, a constant air cushion between the machine table and the resting workpiece ensures easy and gentle workpiece feed. The solid table construction with a 1050 x 400 mm supporting surface (with an additional air cushion table expandable to 2000 x 400 mm) and the flexible extendable frame guarantee maximum stability during workpiece feed.



Premelter EVA for adhesive granulate, capacity 3.5 kg

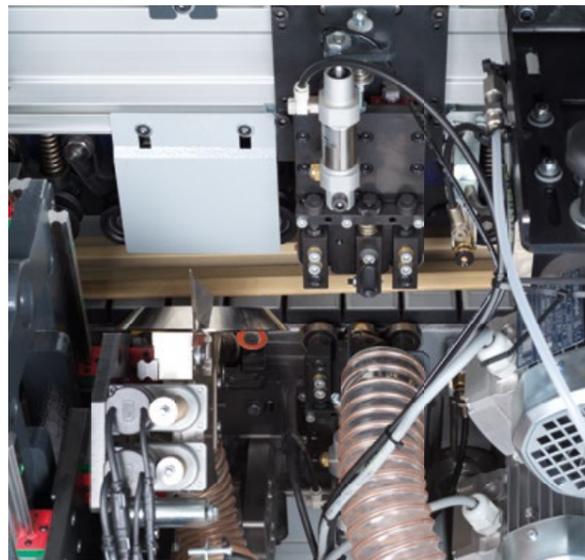
The tempora F1000 premelter is specially designed for EVA and PO glue granules and has a capacity of 3.5 kg. The granulate is pressed onto a heating plate by a pressure cylinder and then transferred in liquid form to the glue tank with a capacity of 0.6 kg. A level sensor inside the glue tank automatically requests replenishment, ensuring a consistent supply of glue.

The heated glue roller guarantees precise processing and for easy maintenance, the premelter can be drained using compressed air intervals.



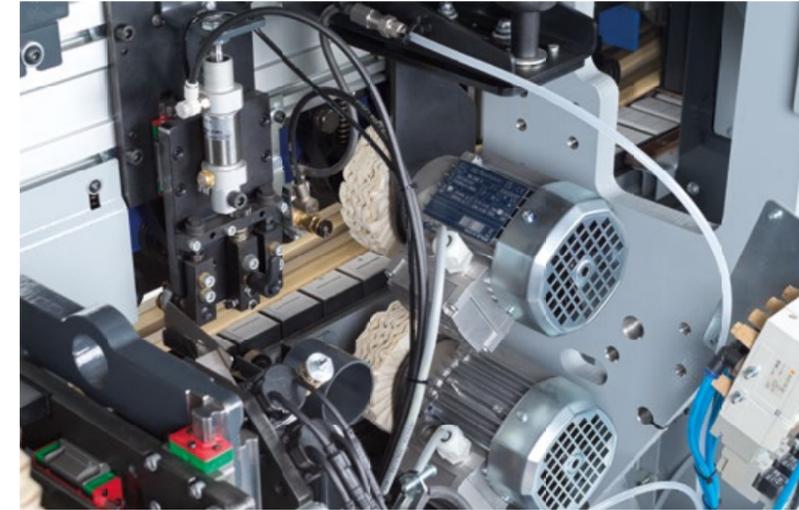
e-motion pressing unit with 4 pressure rollers with pneumatic application control:

The tempora F1000 pressure unit e-motion offers motor-driven position-controlled adjustment and works pneumatically controlled. It includes a total of four rollers: one main motor driven pressure roller, followed by two conical and one straight pressure roller. The contact pressure can be conveniently adjusted in two stages using the e-motion control unit, while the precise positioning ensures optimum results. The pneumatic pre-clamping guarantees reliable material feed and even bonding.



Flush scraping unit, pneumatically controlled

The glue scraper unit of the tempora F1000 ensures a flawless finish of the workpiece surfaces by removing adhesive residue at the glue joint with a pulling cut. Two pneumatically controlled units with precision scraping knives ensure maximum accuracy and durability, supported by linear guides. A large sensing roller is used for scanning, while an extraction hood with separate chip collection box ensures clean working conditions. This unit is another step towards the perfect workpiece surface.



Buffing unit with 2 motors

The polishing unit guarantees excellent results on ABS and PVC edges. Equipped with two independent electric motors (1,400 rpm) and cotton brushes, it cleans and polishes the upper and lower edge surfaces with precision. A buffing pad diameter of 120 mm and the option of manual fine adjustment on the unit ensure maximum flexibility. An optional spray unit for the controlled dispensing of a polishing agent can also be fitted to further optimize the finish.



edgeControl:

Edge and workpiece measurement with Bluetooth (optional)

Format4 edgeControl now provides even easier and more precise operation and adjustment of tempora edgebanders.

The values for edge and workpiece thickness that are recorded to the hundredth of a millimetre with the wireless measuring unit are transferred to the machine's smarttouch operating unit via Bluetooth. The controller recognises the measured values and sorts them automatically according to workpiece or edge thickness. The operator then selects the desired setting values from the measurement data log that contains the five last measured values. Smarttouch automatically calibrates all required units to the exact dimensions.

With edgeControl, production losses due to typing or measuring errors as well as tolerance deviations of the edge dimensions are eliminated.

Barcode scanner, wireless (option)

The wireless barcode scanner of the tempora F1000 provides an intuitive solution for fast transfer of generated work programs to the control system of the machine. Particularly in the case of networked workshops, the barcode scanner proves itself by processing data efficiently and supporting work processes without a hitch. This system combines user-friendliness and technology for the optimum level of productivity.



Additional workpiece support for floor mounting incl. swivel arm (optional)

The workpiece support for floor mounting offers an additional, flexible solution providing stable support of workpieces. It includes a support stand with a roller rail incl. swivel arm, which enables flexible positioning. The position can be adjusted by the operator as required - ideal for adapting to workpieces of different sizes and lengths.



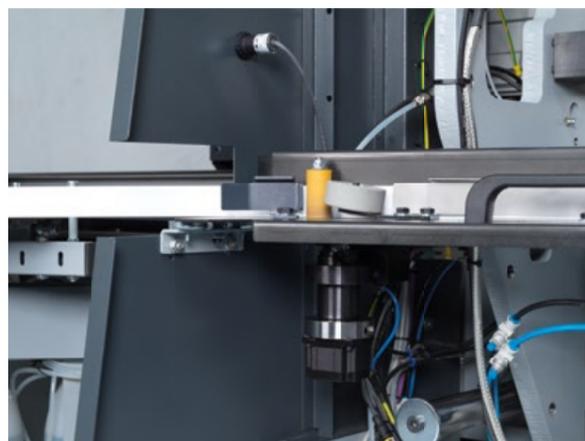
Mitre fence for narrow parts (optional)

The mitre fence eases the handling of narrow workpieces and ensures a precise and reliable workpiece feed. It is specially designed for workpiece lengths of 120–700 mm and enables precise alignment of the workpieces during processing.



Strip magazine with a capacity of 144 mm (optional)

The magazine for the automatic feeding of strip material using the needle roller has a capacity of 120 mm. Suitable for edge thicknesses from 1–12 mm, it offers a reliable and efficient means for precision work with strip material. Ideal for applications where a continuous supply of material is required.



Automatic edge feeder incl. motorized clamp (optional)

The automatic edge feeder of the tempora F1000 allows fast and easy changing of the edging material directly at the front side of the machine without having to open the protective hood. Material is inserted into the unit and automatically pulled into the machine at the touch of a button. As soon as the edge has reached the starting point, the edge feed stops and the machine is ready for use. The height of the edging material is automatically detected by the control system and the clamp is positioned by motor.



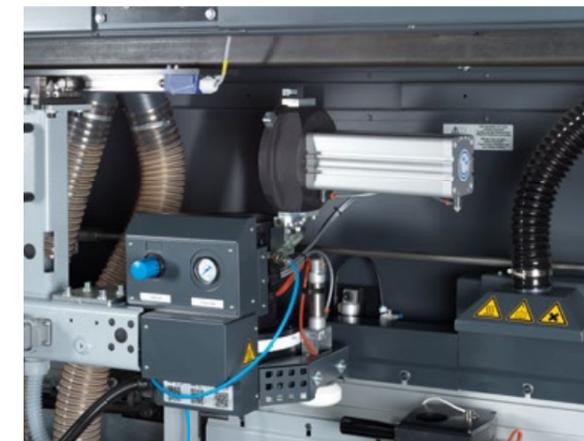
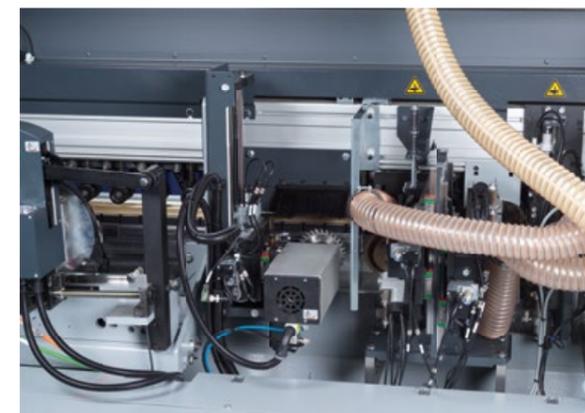
Edge magazine "storEdge professional" for 6 coiled edge material rolls (optional)

The "storEdge professional" edge magazine enables the fully automatic feeding of up to six coiled edge material rolls via separate channels. Thanks to the motorised height adjustment of the edge clamp, precise adjustment to the edge height is guaranteed. In addition, the standard feeder can be used flexibly, as the machine can be manually converted if required. With an edge thickness of 0.4–2 mm - and an edge height of 12–45 mm, the edge magazine is ideal for various requirements and ensures efficient and versatile material feeding.



Format4 advantEdge for a visual zero joint (optional)

The patented advantEdge unit from Format4 allows for a visual zero joint when processing co-extruded edge and laser edge materials. The aggregate is controlled by the workpiece and can be activated and deactivated directly from the control unit. Especially in the high gloss field, the AdvantEdge offers a homogeneous look of the workpieces with the panel and edge material. An edge material suited exactly to the material ensures a zero-joint line and as no time-consuming glue change of various colours is required, you profit from considerably reduced changeover times.



Premelter PUR 2kg (4,4 lb) cartridges or granulate (optional)

The premelter for PUR, EVA and PO glues offers a flexible solution for processing granular or cartridge glues. The closed system combines maximum ease of use with the longest possible shelf life for reactive hot melt glues. With a capacity of 2 kg, the system can handle both EVA hot melt and PUR glues. Maximum cartridge diameter of 128 mm and processing without aluminum bag. The shelf life of molten PUR glues depends on various factors such as air humidity, workshop temperature and storage conditions. The system ensures precise adjustment and maximum efficiency when working with different types of glues.

Grooving unit for horizontal or vertical processing (optional)

The tempora F1000 grooving unit is ideal for horizontal and vertical processing. It is equipped with a powerful 3.7 kW motor with 12,000 rpm and thanks to the two servo axes for electromotive adjustment, settings can be precisely adjusted in 0.01 mm increments directly from the control panel. The grooving unit works in counter-rotation and the X and Y axes ensure flexible positioning and maximum precision. On request, the unit can also be configured with an in- and out-feed control.

**Hot air blow dryer at the machine outfeed (optional)**

The hot air blow dryer at the machine outfeed provides a targeted heat treatment to brush up the edge color. It consists of two units one for the top and one for the bottom of the workpiece. The heat intensifies the primary color of the edgeband material and therefore smoothes out any possible stress whitening.

**SET spraying units (optional)**

The SET spraying units optimize the entire work process thanks to spraying systems for release agents, antistatic agents, lubricants and cleaning agents. With finely adjustable precision nozzles to ensure minimal consumption and backflow protection, maximum process reliability is guaranteed. The set also includes 2 containers each with a filling volume of 2 liters and consists of:

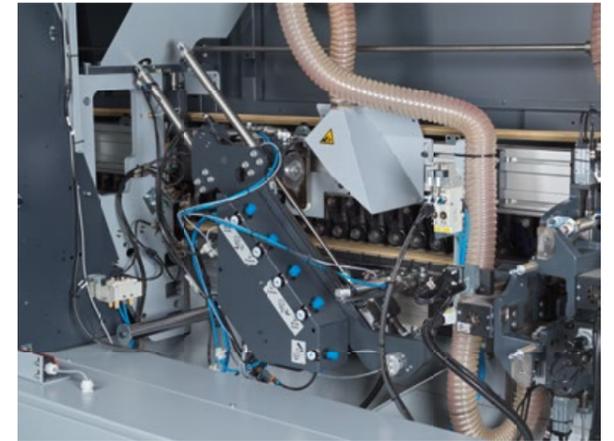
- » Spraying unit for separating solution (PUR-Glue)
- » Cleaning agent - spraying unit
- » Antistatic agent spraying unit
- » Lubrication agent spraying unit

**variable feed speed in 1 m/min increments for 12–20 m/min (optional)**

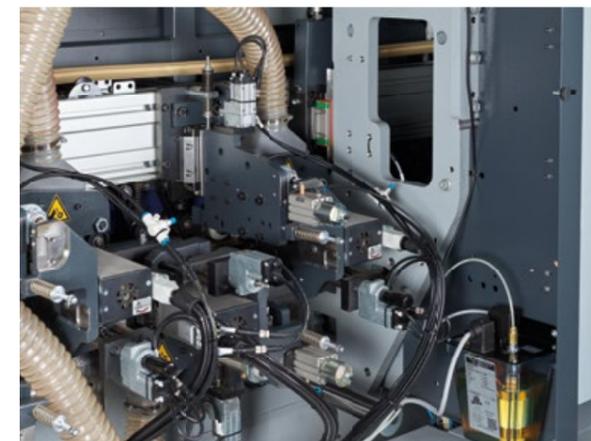
The variable feed speed enables precise adjustment of the speed between 12 & 20 m/min (for classic and professional models), continuously adjustable in 1 m/min increments directly from the control panel. The individual settings can also be conveniently saved in the work programs.

Details tempora F1000 classic**Premilling unit "classic" for a 45° bevel and flush trimming (optional)**

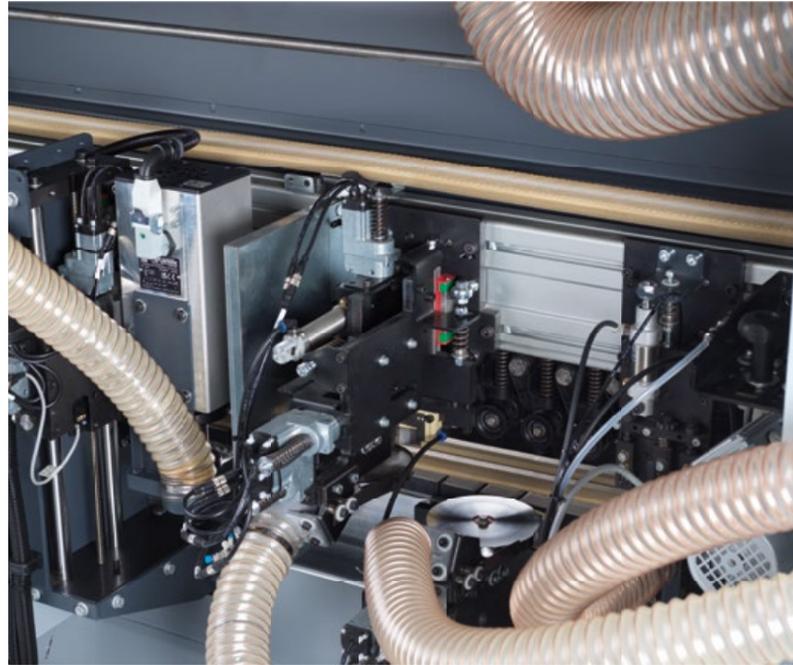
The premilling unit "classic" is configured to perform precise bevel milling at 45° as well as flush trimming. The unit is equipped with two independent motors, each with 0.75 kW and 12,000 rpm, as well as reversible cutter heads, ensuring maximum performance. Thanks to the four servo axes, electromotive adjustment as well as precision height adjustment in 0.01 mm increments is carried out directly from the control panel. The pneumatic engagement and disengagement function as well as the linear guides guarantee maximum precision and durability.

**e-motion end trimming saw unit with 45° traverse angle and 2 motors:**

The tempora F1000 e-motion end trimming saw unit combines precision and flexibility. Equipped with two high-frequency motors (0.5 kW & 12,000 rpm each) and TC saw blades, it enables a pneumatically controlled tilt range of 0–15°. Any type of cutting edge can be conveniently selected via the control panel. The 45° traverse angle and the linear guides with centrally located lubrication point guarantee maximum precision and easy maintenance, ensuring a long service life and perfect cutting results.

**Multifunction trimming unit "classic" e-motion**

The "classic" e-motion multifunction trimming unit combines performance and precision for professional requirements. It has two independent motors, each with 0.75 kW and 12,000 rpm, equipped with reversible cutter heads for radius 1 + 2 mm and flush trimming at 0°. Four servo axes make an electromotive adjustment and a precise height adjustment in 0.01 mm increments possible, carried out directly from the control panel. A pneumatic engagement and disengagement function as well as high-quality linear guides ensure a long service life and high precision.



Radius scraping unit "classic" e-motion

The radius scraper unit "classic" e-motion offers two independent units with scraper knives for 1 + 2 mm radius. Four servo axes make allow for electro-motive and a precise height adjustments in 0.01 mm increments, carried out directly from the control panel. The edge material is scanned by means of a large sensing roller and a sensing shoe is used to scan the workpiece. The unit also has a pneumatic engage and disengage function and high-quality linear guides guarantee durability and precision. An integrated extraction hood with hose guide ensures the clean removal of chips into a separate chip collection box.



Automatic central lubrication system (optional)

Automatic central lubrication ensures accurate and controlled lubrication of the guiding systems of the units. The lubricant is automatically applied following a preset time interval, ensuring a constant supply and trouble-free operation of the units.

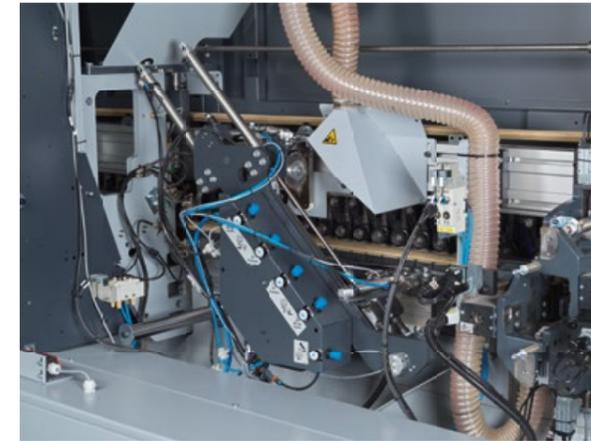


SET Nesting package F1000 classic (optional)

The SET nesting package F1000 classic enables efficient processing of workpieces with hinge holes and acute-angled contours. It encompasses equipping the entire machine with multiple sensing rollers and includes the following functions:

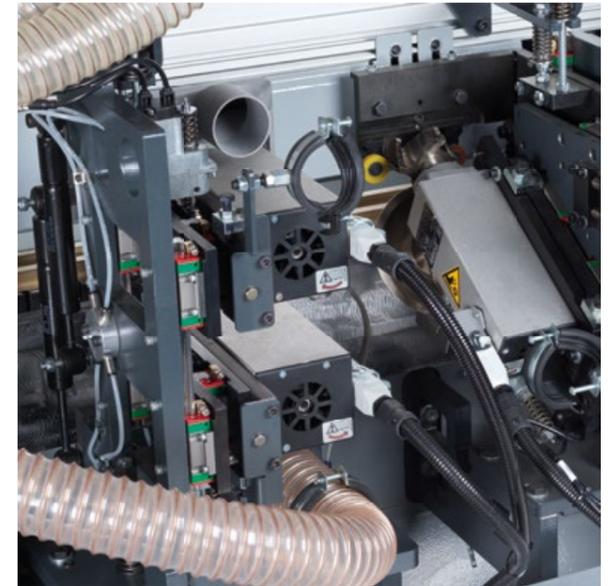
- » Nesting function for the scraper unit pneumatically operation-controlled
- » Nesting function for the multifunction trimming unit "classic"
- » Nesting function for the radius scraping unit "classic"

Details tempora F1000 professional



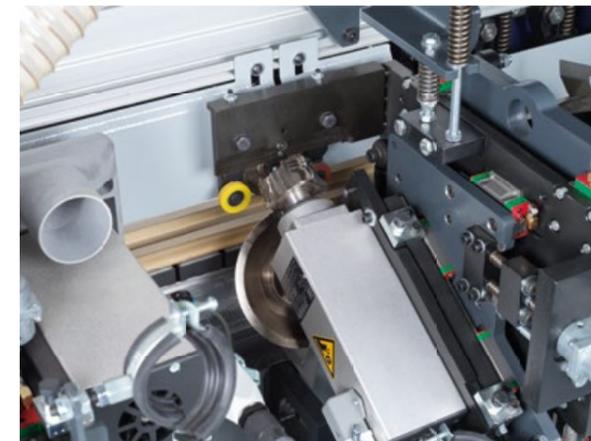
e-motion end trimming saw unit with 45° traverse angle and 2 motors:

The tempora F1000 e-motion end trimming saw unit combines precision and flexibility. Equipped with two high-frequency motors (0.5 kW & 12,000 rpm each) and TC saw blades, it enables a pneumatically controlled tilt range of 0-15°. Any type of cutting edge can be conveniently selected via the control panel. The 45° traverse angle and the linear guides with centrally located lubrication point guarantee maximum precision and easy maintenance, ensuring a long service life and perfect cutting results.



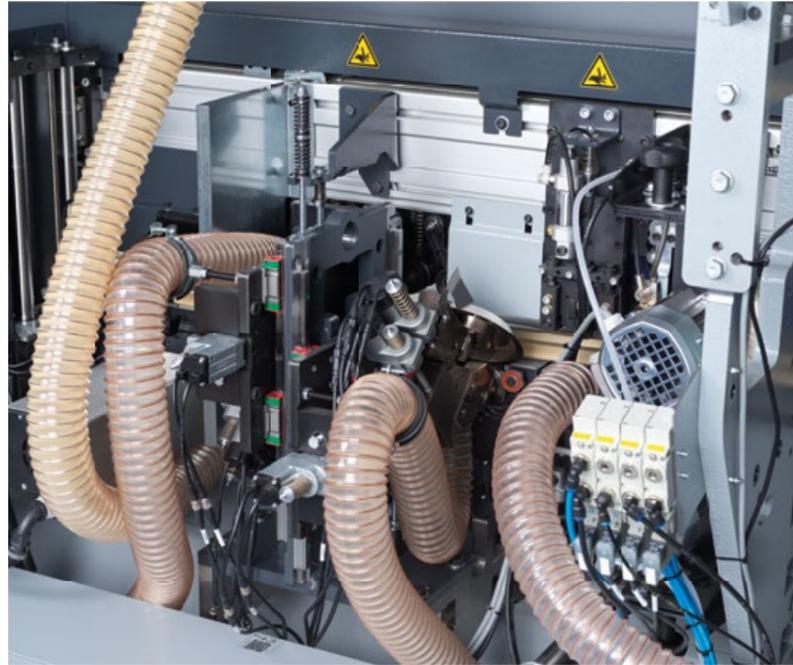
Premilling unit "professional"

The premilling unit "professional" with two independent motors (1.1 kW & 12,000 rpm each) offers precise flush routing. Equipped with interchangeable insert cutters and a maximum edge protrusion machining of 5 mm on the top of the workpiece, it guarantees the highest degree of precision. Electromotive adjustment as well as precision height adjustment in 0.01 mm increments are conveniently carried out via the control panel. In addition, the high-quality linear guides guarantee maximum precision and durability.



Multifunction trimming unit "professional" e-motion

The e-motion multifunctional trimming unit "professional" merges precise processing options for radius of 1 / 1.5 / 2 mm and 45° chamfer. Two independent motors, each with 0.75 kW and 12,000 rpm, power the pre-fitted router heads. With six servo axes, the unit enables electromotive adjustment and fine adjustment in 0.01 mm increments directly from the control panel. Furthermore, the high-quality linear guides guarantee maximum precision and durability.



Multiradius scraper unit "professional" e-motion

The multi-radius scraper unit "professional" offers precise finishing with radius 1 / 1.5 / 2 and 45° bevel. Two independent units, equipped with high-quality scraper cutters, enable flexible adjustment via six servo axes. Electromotive adjustment as well as precision height adjustment in 0.01 mm increments are carried out directly from the control panel. High-quality linear guides also guarantee maximum precision and durability. Both the edge material and the workpiece are scanned with a large sensing roller and an integrated extraction hood with hose guide ensures the clean removal of chips into a separate chip collection box.



SET Nesting package F1000 professional (optional)

The SET nesting package F1000 professional enables efficient processing of workpieces with hinge holes and acute-angled contours. It encompasses equipping the entire machine with multiple sensing rollers and includes the following functions:

- » Nesting function for the scraper unit pneumatically operation-controlled
- » Nesting function for the premilling unit "professional"
- » Nesting function for the multifunction trimming unit "professional"
- » Nesting function for the multiradius scraper unit "professional"



Automatic central lubrication system (optional)

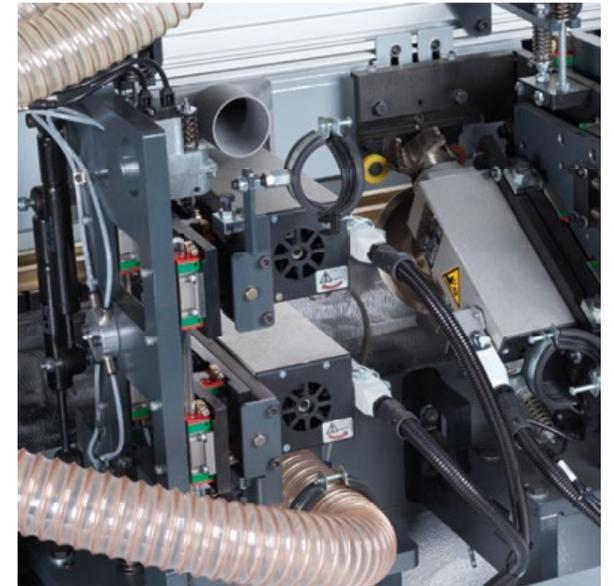
Automatic central lubrication ensures accurate and controlled lubrication of the guiding systems of the units. The lubricant is automatically applied following a preset time interval, ensuring a constant supply and trouble-free operation of the units.

Details tempora F1000 performance



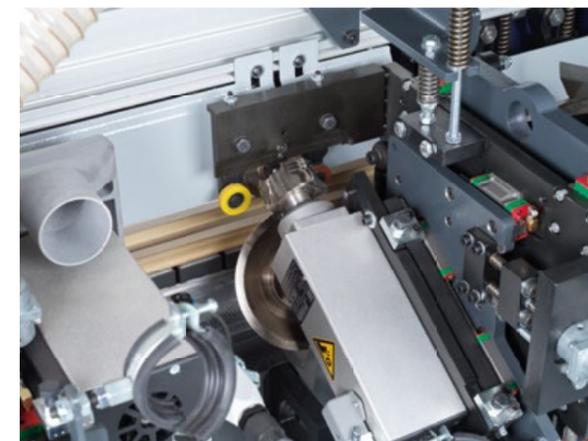
Twin-motor linear end trimming unite-motion

The linear e-motion end trimming unit is equipped with two independent high-frequency motors (0.35 kW & 12,000 rpm each) and enables precise processing with a pneumatic tilting range of 0–15°. The linear travel path ensures particularly gentle scanning of the workpiece and the two detection shoes per unit eliminate any angular errors and guarantee precise bevel cuts. The control panel allows free choice of cutting edges, while centrally located lubrication points ensure easy maintenance.



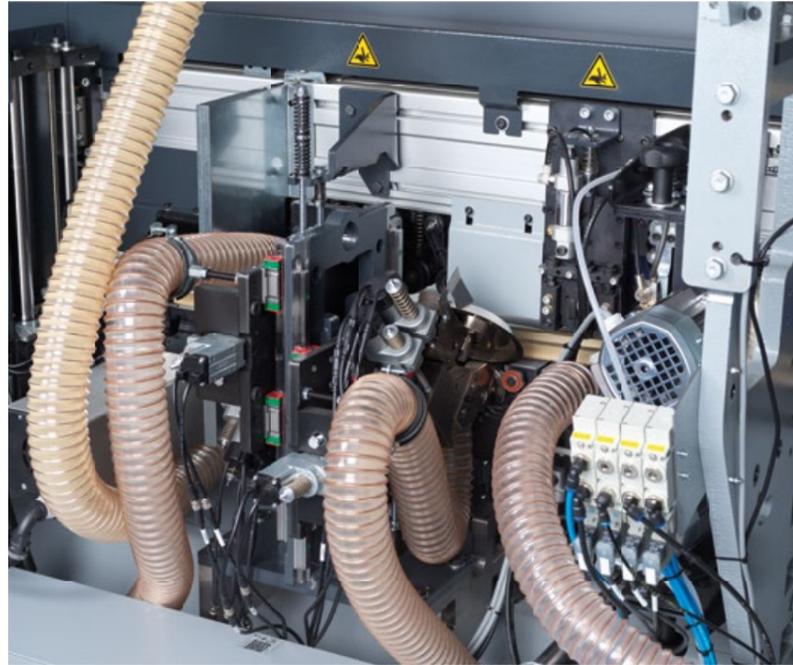
Premilling unit "professional"

The premilling unit "professional" with two independent motors (1.1 kW & 12,000 rpm each) offers precise flush routing. Equipped with interchangeable insert cutters and a maximum edge protrusion machining of 5 mm on the top of the workpiece, it guarantees the highest degree of precision. Electromotive adjustment as well as precision height adjustment in 0.01 mm increments are conveniently carried out via the control panel. In addition, the high-quality linear guides guarantee maximum precision and durability.



Multifunction trimming unit "professional" e-motion

The e-motion multifunctional trimming unit "professional" merges precise processing options for radius of 1 / 1.5 / 2 mm and 45° chamfer. Two independent motors, each with 0.75 kW and 12,000 rpm, power the pre-fitted router heads. With six servo axes, the unit enables electromotive adjustment and fine adjustment in 0.01 mm increments directly from the control panel. Furthermore, the high-quality linear guides guarantee maximum precision and durability.



Multiradius scraper unit "professional" e-motion

The multi-radius scraper unit "professional" offers precise finishing with radius 1 / 1.5 / 2 and 45° bevel. Two independent units, equipped with high-quality scraper cutters, enable flexible adjustment via six servo axes. Electromotive adjustment as well as precision height adjustment in 0.01 mm increments are carried out directly from the control panel. High-quality linear guides also guarantee maximum precision and durability. Both the edge material and the workpiece are scanned with a large sensing roller and an integrated extraction hood with hose guide ensures the clean removal of chips into a separate chip collection box.



Variable feed speed in 1 m/min increments for 12–25 m/min (optional)

The variable feed speed enables precise adjustment of the speed between 12 & 25 m/min, continuously adjustable in 1 m/min increments directly from the control panel. The individual settings can also be conveniently saved in the work programs.



SET Nesting package F1000 performance (optional)

The SET nesting package F1000 performance enables efficient processing of workpieces with hinge holes and acute-angled contours. It encompasses equipping the entire machine with multiple sensing rollers and includes the following functions:

- » Nesting function for the scraper unit pneumatically operation-controlled
- » Nesting function for the premilling unit "professional"
- » Nesting function for the multifunction trimming unit "professional"
- » Nesting function for the multiradius scraper unit "professional"



Automatic central lubrication of the units

Automatic central lubrication ensures accurate and controlled lubrication of the guiding systems of the units. The lubricant is automatically applied following a preset time interval, ensuring a constant supply and trouble-free operation of the units.

Product range 2025

Sliding Table Panel Saws



Spindle Moulder



Planer



Edgebanders



Wide Belt Sanding Machines



Heated Veneer Presses



CNC machining centres



Nesting-CNC Machining Centres



Industrial Panel Saws



Vacuum panel lifter Return systems Feeding Units



FORMAT 4®

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